



CLAYBURN INDUSTRIES LTD.

33765 PINE STREET
 ABBOTSFORD, BC
 CANADA V2S 5C1
 PHONE: (604) 859-5288
 FAX: (604) 859-0424



TECHNICAL DATA - TYPICAL
INSULATING CASTABLES
THERMOLITE 25GES

(Gunned Data)

Classification	An extra strength medium lightweight 2500°F insulating castable suitable for gunning applications		
Service Limit	2500°F		(1370°C)
Dry Weight Required to Place 1 cu. ft. (m ³)	85 lbs		(1360 Kg)
<u>Linear Change on Heating</u>			
230°F	(110°C)	Nil %	
1500°F	(816°C)	-0.2 to -0.6%	
2300°F	(1260°C)	-0.5 to -1.0%	
<u>Cold Crushing Strength</u>			
230°F	(110°C)	1100-2200 lbs/in ²	(7.6-15.2 MPa)
1500°F	(816°C)	1000-2000 lbs/in ²	(6.9-13.8 MPa)
<u>Thermal Conductivity (Mean Temp)</u>			
400°F	(204°C)	<u>Btu/ft²•Hr•F/in</u>	<u>W/mK</u>
800°F	(427°C)	2.70	0.39
1200°F	(649°C)	2.85	0.41
		3.09	0.44
<u>Chemical Analysis</u>			
Silica	SiO ₂	45.6%	
Alumina	Al ₂ O ₃	35.0%	
Iron	Fe ₂ O ₃	3.1%	
ASTM Designation	C401 Class "Q"		

FEB 09

**ALL DATA SUBJECT TO REASONABLE DEVIATION AND THEREFORE
 SHOULD NOT BE USED FOR SPECIFICATION PURPOSES**